

5/36

DART AEROSPACE LTD	Work Order :	246091
Description: Bushing	Part Number:	D2618
Drawing: D2618 Rev. B1	Qty:	200

RF 04.06.21

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	CH	05.08.23	200
2	CNC CELL	Machine as per folio FAI95 Material: Delrin or Teflon or Nylon Black material Batch: M15637 M18387 M17999	J.G	05/09/97	200
3	QC	Inspect level 2	J.G	05/09/97	200
4	QC	Inspect level 8	J.G	05.09.30	200
5	METAL	Deburr	J.G	05/09/30	200
6	QC	Inspect level 5	SD	05.09.30	200
7	STORES	Identify and stock	CL	05/10/04	200
8	EXPEDITING	Close W/O Inspect level 21 Cost / part 1,06 suc 05/10/05 (200)	(1)	05/10/05	200
		1,44			

Rev	Date	Change	Revised By	Approved
A	97.05.12	New Issue	KB	
B	97.08.28	Change step 2 to outside vendor	DH	
C	98.04.17	Re-Format	KB	
D	99.08.17	Re-format, added notes and inspection level	EC	
E	02.02.06	Added CNC machining	NG	CL

RELEASED

02/02/06

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: 

Date: 05/05/05

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	24091
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	J.G.	Audited by:	ml	Prototype Approval:	N/A
Date:	05/09/27	Date:	05/09/27	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	<i>[Signature]</i>

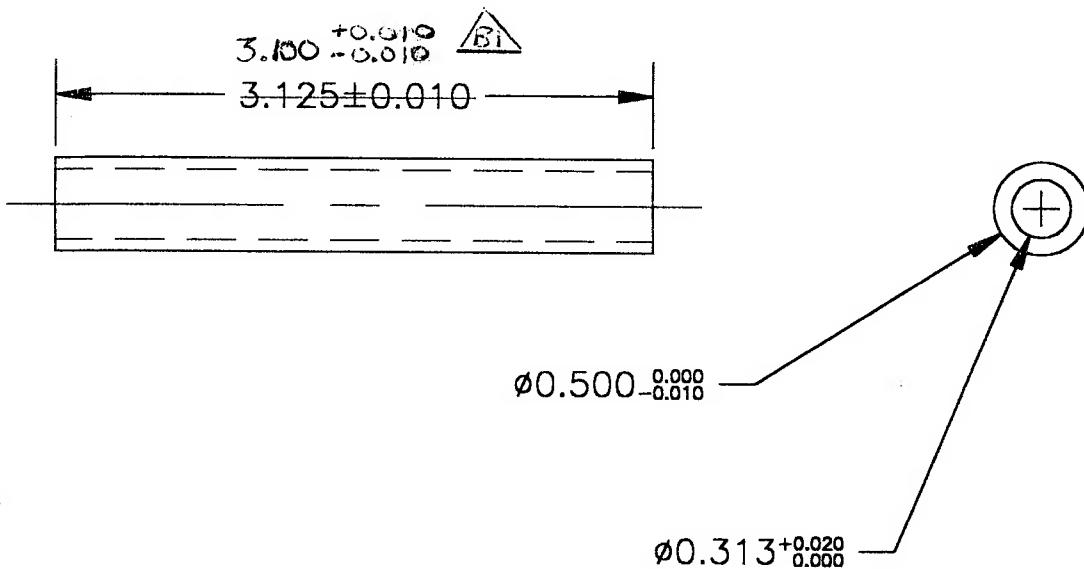
H:\FORMS\Quality Assurance\approved QA\FAI revD

RELEASED



DESIGN <i>BW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2618	REV. B	SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1	
B	97.05.09	3.125 WAS 1.625, .313 WAS .375		
81	<i>CP-H</i>	04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

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PRINTING
TT DOCUMENT
HOST NOTICE

WORK ORDER
NO. 24091

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 18, 2005
10:59 am

Work Order No : 0024091
 Project Name : D2618
 Project For : WK536
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2618
 Description : Bushing
 Manufactured : Yes
 Amount Req'd : 200
 Amount Done : 0
 Start Date : 08-17-05
 Est Finish Date :
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00